

Date: Tuesday, 8/21/2007 1:59:20 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 34123	
Estimate Number : 10903	
P.O. Number : <i>N/A</i>	Part Number : D33281
This Issue : 8/21/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3328 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 33871	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 8/28/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est. A 05.02.09 New issue KJ/JLM	
Est: rev B 06.07.17 waterjet EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
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Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.5040 sf(s)  
1010-1025 sheet .125

batch: *M105084**SAD 07/08/22*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
1-Cut as per Dwg D3328  
Dwg Rev: *B*  
Prog Rev: *B*

2-Deburr if necessary

*SAD 07/08/22 20*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/08/22 20*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*counter*  
*En 07/08/22 (20)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr *and open ø.257" hole to correct DIA. (ø.257)**MF 07-08-23**(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PD Date: 07/08/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: BASKET HINGE

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Part Number: D33281

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

4 07-08-24

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(25)

Comment: FINAL INSPECTION/W/O RELEASE

07/08/27

Job Completion



12 07-08-24

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

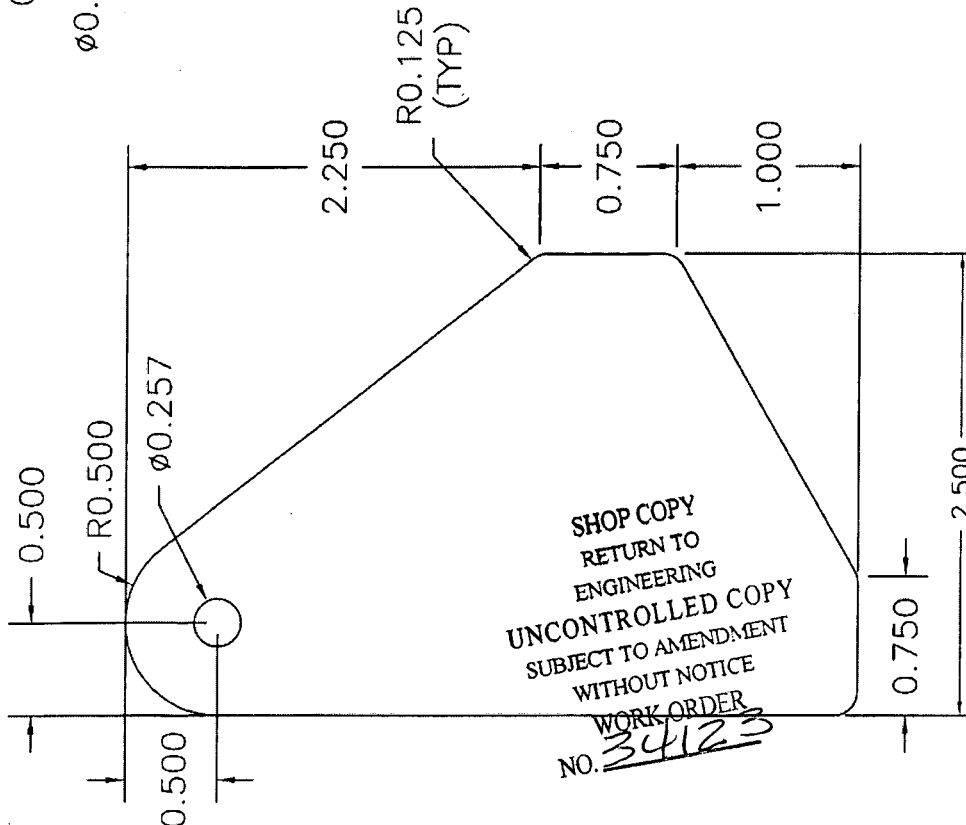
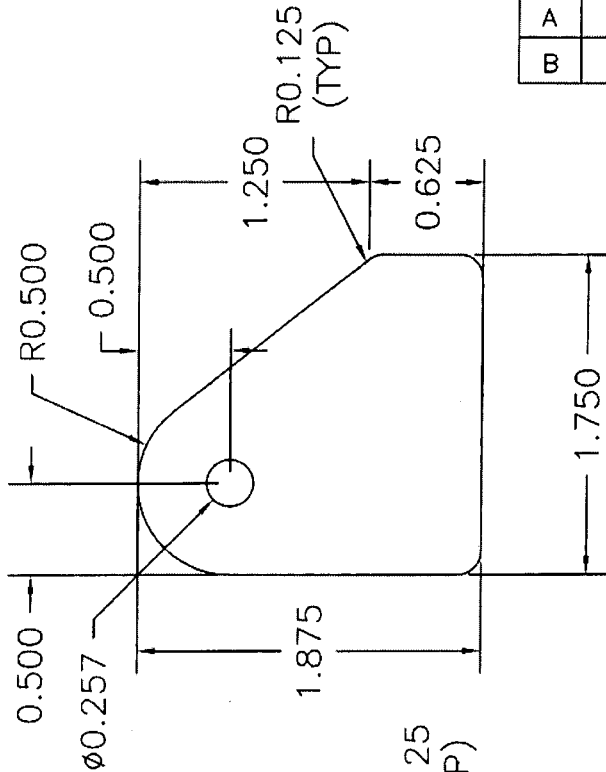


**DART**

DESIGN DH	DRAWN BY DH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DH	APPROVED DH	DRAWING NO. D3328	REV. B SHEET 1 OF 1
DATE 05.04.25		TITLE BASKET HINGE	SCALE 1:1
A	04.10.27	NEW ISSUE	
B	05.04.25	-1, HEIGHT DECREASED BY 0.125	

**RELEASED**  
15.04.28

D3328-1



SHOP COPY  
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WITHOUT NOTICE

WORK ORDER  
NO. 34123

D3328-3

- D3328-1/-3 BASKET HINGE
- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010S-S10GA)
  - 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
  - 3) ALL DIMENSIONS ARE IN INCHES
  - 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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